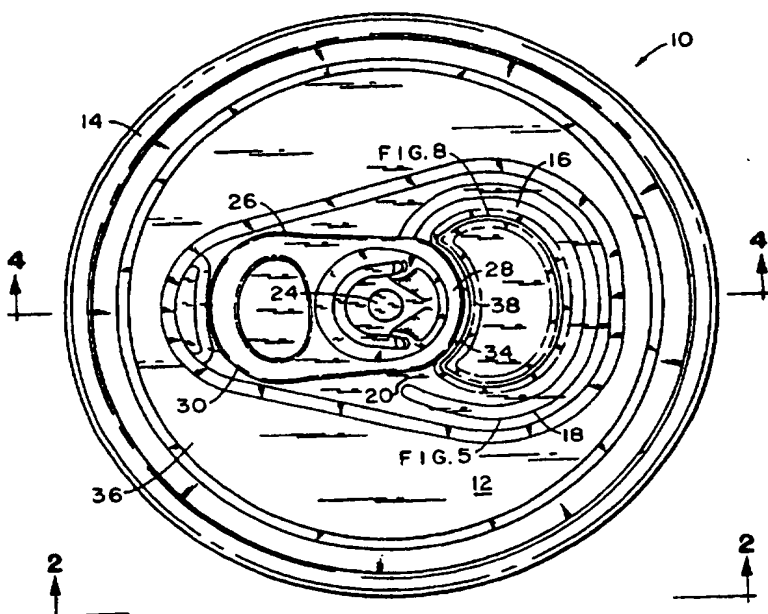




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(57) Abstract <p>An easy open can end has an improved structure for facilitating the opening operation of the tear panel, a method of further forming a can end to have the improved structure, and tooling for accomplishing the method. The further formation of the can end is particularly useful in easy-open can ends having enlarged tear panels.</p>		